



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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646.9603

Job Sheet 185796



Part No: 646.9603

Job Qty: 1 ea

Part Name: Lower Cutter Assembly Low



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/2/18

Job Tracking No:

Due Date: 11/16/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV N/C IPP REV:A 12.08.13 NEW ISSUE DD VERF:JFS

Ship Via:

6642

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Lead Time	Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier			
90	Start up Operation	1 Ea		11/16/18	0.00	0.00	Start Up Stores/Pkg-2			NOV 23 2018
110	Packaging	1 pcs		11/16/18	0.00	0.00	Packaging1-1			NOV 23 2018
120	Small Fab	1 pcs		11/16/18	0.00	0.33	Small Fab-1			NOV 28 2018
130	QC	1 pcs		11/16/18	0.00	0.00	QC5			NOV 29 2018
140	Packaging	1 pcs		11/16/18	0.00	0.00	Packaging3-1			NOV 29 2018
150	QC21-SA	1 Ea		11/16/18	0.00	0.00	QC21			NOV 29 2018

Part Op 120 - Assemble as per dwg and apply loctite 598 on all faying surfaces per note 2.
Descriptions: 140 - ***IDENTIFY AS PER IAW MPP-120***

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
646.9701	Cutter Sub Assembly	1 Ea (1 ea)	90-Start up Operation	5127113
646.9813	Lower Deflector Low	1 Ea (1 ea)	90-Start up Operation	502537
MS21042L08	Nut	3 Ea (3 ea)	90-Start up Operation	5100409
MS27039-08-19	Screw	3 Ea (3 ea)	90-Start up Operation	5104359
NAS1149FN832P	Washer	6 Ea (6 ea)	90-Start up Operation	510796

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	646.9701	1	12	0
	646.9813	1	9	0
	MS21042L08	3	1,120	0
	MS27039-08-19	3	1,228	0
	NAS1149FN832P	6	1,471	0

Part Specifications

Specifications could not be found.



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Container No: S130816



Part: 646.9603

Job No: 185796

Serial No/Batch: S130816

Revision:

Inspector:

Exp Date:

Instructions:

Date: 11/23/18

10A 12 1000
88
1000

10A 12 1000
88
1000